



## GD35R-275Z-F

- UVC High Power LED
- 275 nm, 14 mW
- 3535 SMD Package
- Quartz Glass Window
- Viewing Angle 120°



### Description

**GD35R-275Z-F** is an **ultraviolet** light emission source, typically emitting at **275 nm (UVC)** with an optical output power of typically **14 mW** and narrow bandwidth. The hermetically sealed ceramic SMD package features a flat **quartz glass window** and integrated Zener diode for ESD protection. **Printed circuit boards (PCB)** are available for evaluation and prototyping (see page 3)

### Absolute Maximum Ratings

Parameter	Symbol	Value		Unit
		min.	max.	
Reverse Current ( $V_R=5V$ )	$I_R$		10	$\mu A$
Forward Current	$I_F$		150	mA
Forward Pulse Current*	$I_{FP}$		300	mA
Operating Temperature	$T_{OPR}$	- 30	+ 75	$^{\circ}C$
Storage Temperature	$T_{STG}$	- 40	+ 85	$^{\circ}C$
Soldering Temperature (max.10 s)	$T_{SOL}$		240	$^{\circ}C$

\*duty cycle 10%, pulse length 100  $\mu s$



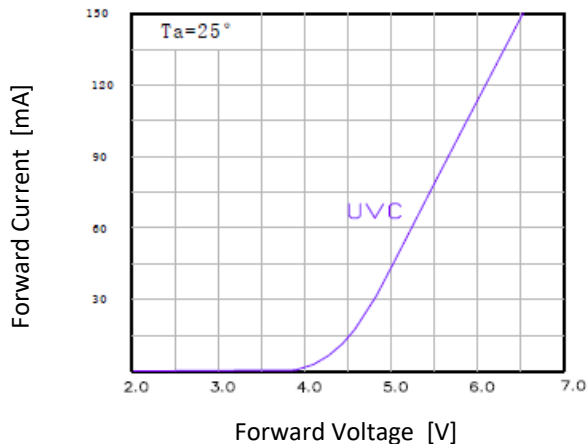
### Electro-Optical Characteristics ( $T_{CASE} = 25^{\circ}C$ )

Parameter	Symbol	Values			Unit
		min.	typ.	max.	
Peak Wavelength	$\lambda_P$	270		280	nm
Output Power	$P_O$	8	14		mW
Forward Voltage	$V_F$	5.0		8.0	V
Forward Current	$I_F$		150		mA
Beam Angle	$2\theta_{1/2}$		120		deg.
Thermal Resistance	$R_{th}$		8		$^{\circ}C/W$

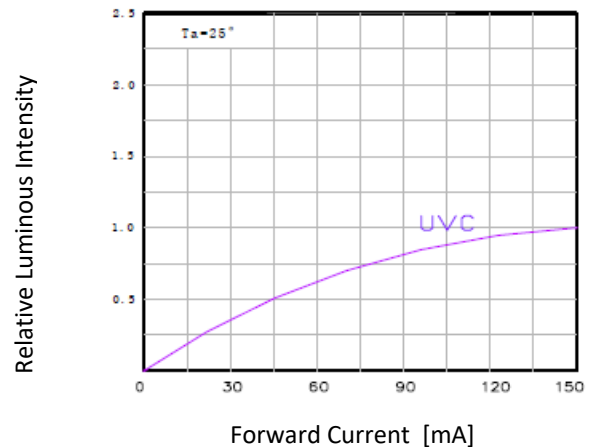


## Performance Characteristics ( $T_{CASE} = 25^{\circ}C$ )

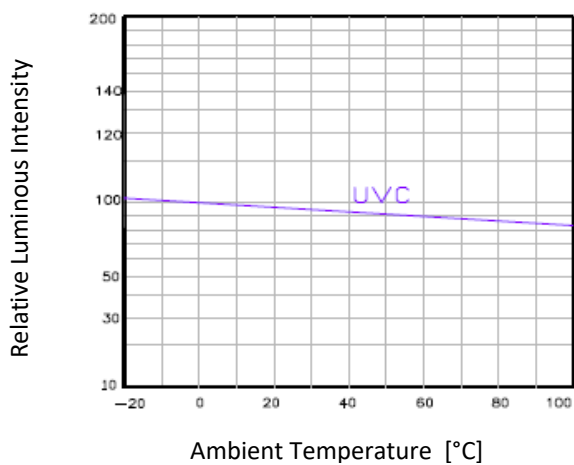
### Forward Current vs. Forward Voltage



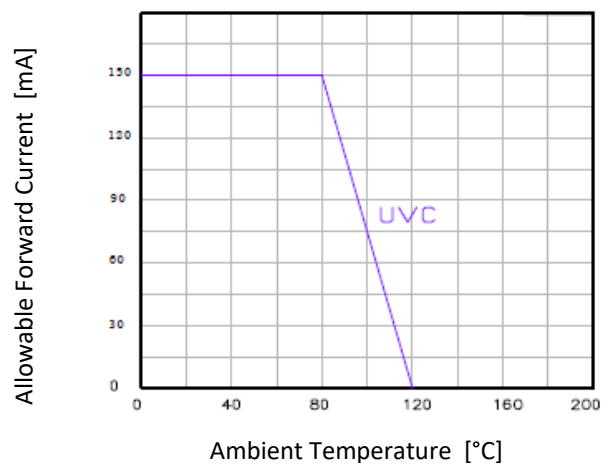
### Relative Luminous Int. vs Forward Current



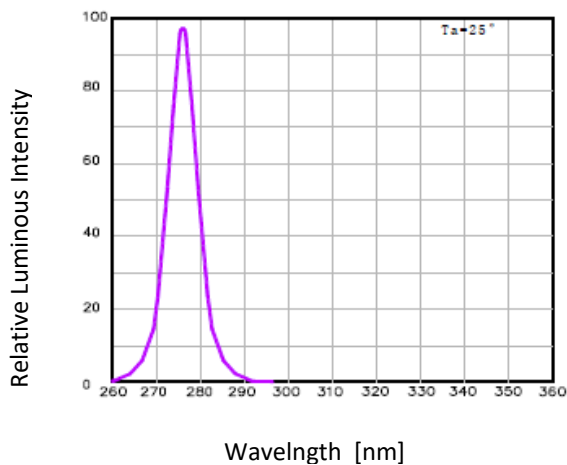
### Relative Luminous Int. vs Ambient Temp.



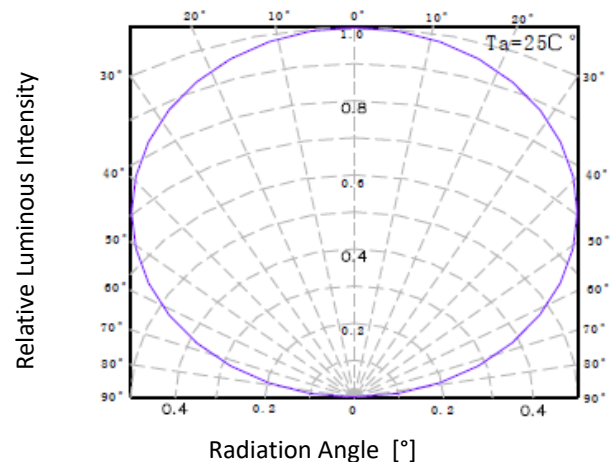
### Allowable Forward Current vs. Temp.



### Relative Luminous Int. vs Wavelength



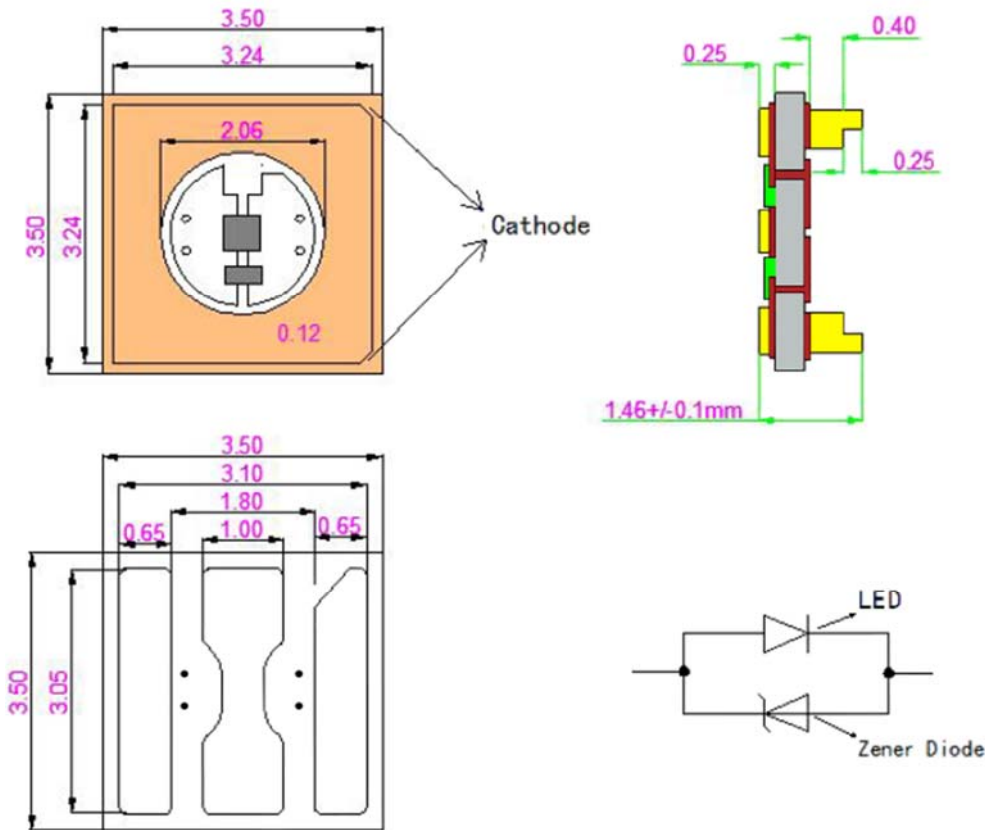
### Radiation Characteristics





## Outline Dimensions

### SMD 3535







All dimensions in mm, tolerance ±0.1 mm

## Accessories

### GD35-PCB

Printed **aluminium circuit boards**, designed for easily soldering and mounting of GD35 series LEDs. Available from 8-20 mm in diameter. Ideally suited for prototyping and evaluation.

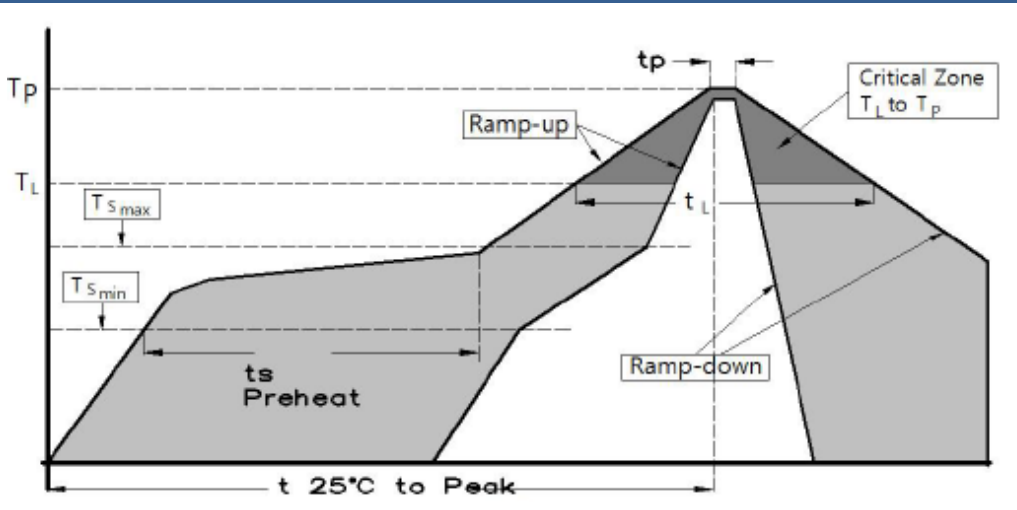
GD35-PCB-8	GD35-PCB-10	GD35-PCB-14	GD35-PCB-20
			
8mm	10mm	14mm	20mm



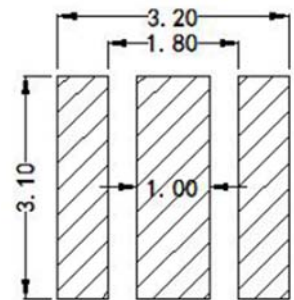


## Reflow Soldering Information

### JEDEC-J-STD-020C Profile



### Solder Pad Layout



- all dimensions in mm
- drawing not to scale

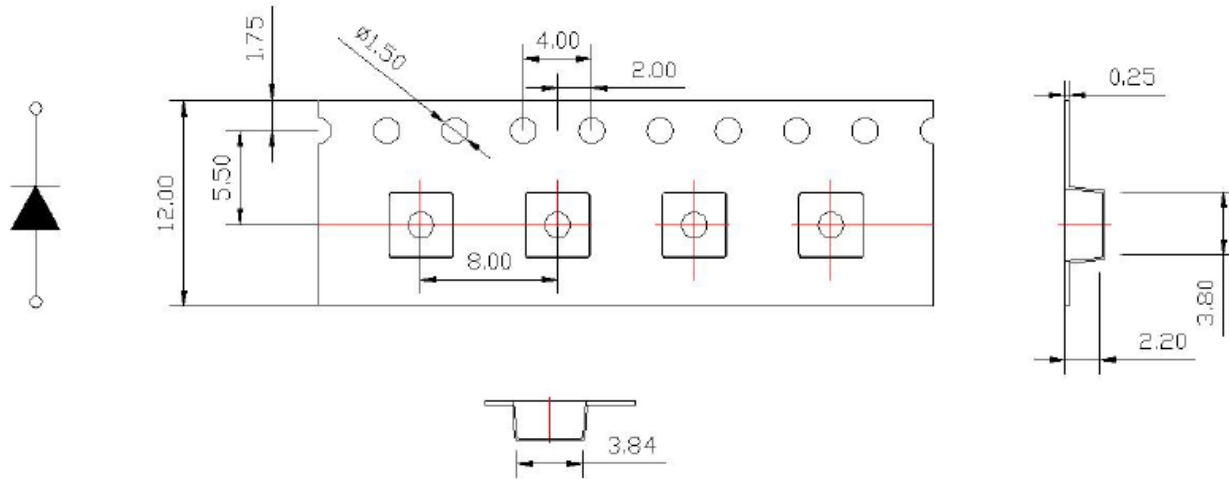
Heating Rate ( $T_{S_{MAX}} - T_P$ )	$\leq 3 \text{ }^\circ\text{C/s}$
Minimum Preheat Temp. ( $T_{S_{MIN}}$ )	130 $^\circ\text{C}$
Maximum Preheat Temp. ( $T_{S_{MAX}}$ )	150 $^\circ\text{C}$
Preheat Time ( $t_s$ )	60 – 120 s
Critical Temp ( $T_L$ )	205 $^\circ\text{C}$
Time within Critical ( $t_L$ )	$\leq 60$ s
Soldering Temperature ( $T_P$ )	$\leq 240 \text{ }^\circ\text{C}$
Soldering Time ( $t_p$ )	$\leq 10$ s
Time within 5 $^\circ\text{C}$ of max. Soldering Temp.	$\leq 30$ s
Cool Down Rate	$\leq 6 \text{ }^\circ\text{C/s}$
Time to $T_P$ (from 25 $^\circ\text{C}$ )	< 8 min.

- Reflow soldering should not be done more than two times
- LED must not be cooled rapidly after soldering
- When hand soldering, soldering iron temperature must be below 260  $^\circ\text{C}$
- When hand soldering, soldering must be completed within 3 s

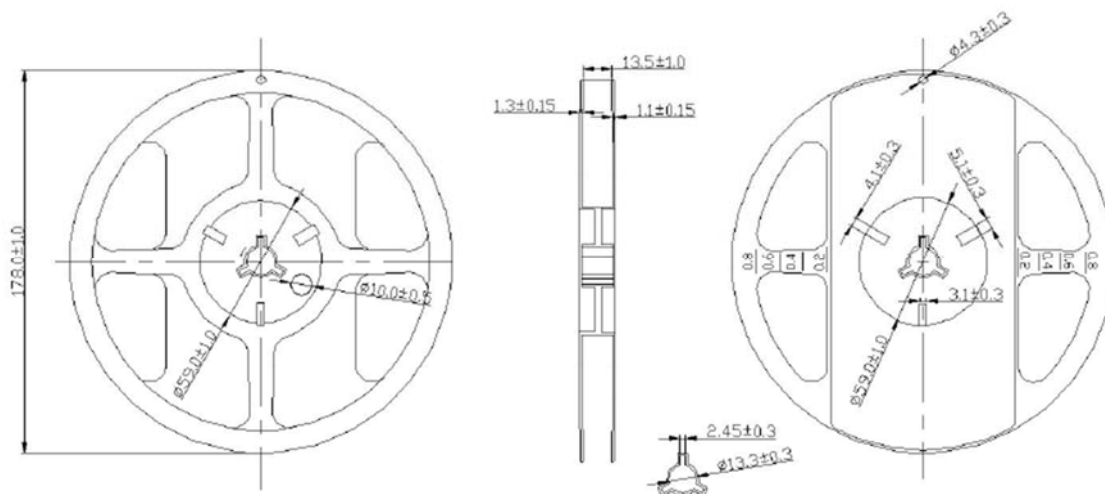


## Packaging Information

### Tape specification



### Reel specification (1000pcs)



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